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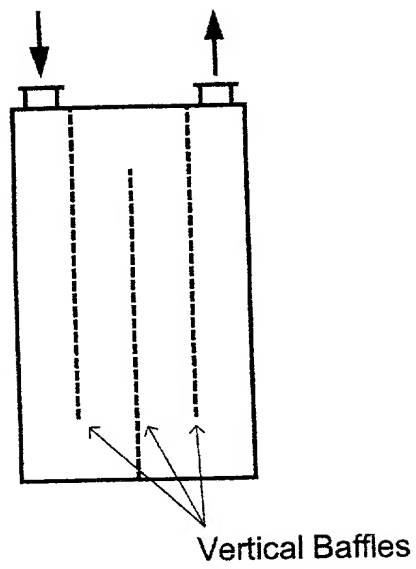


Figure 1 -- Upright Box Separator.

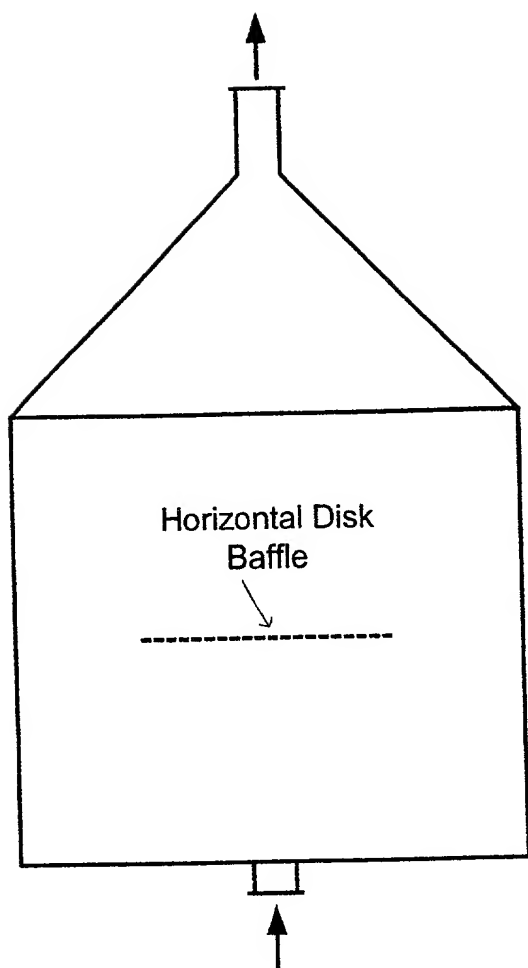


Figure 2 -- Conventional  
Settling Chamber.

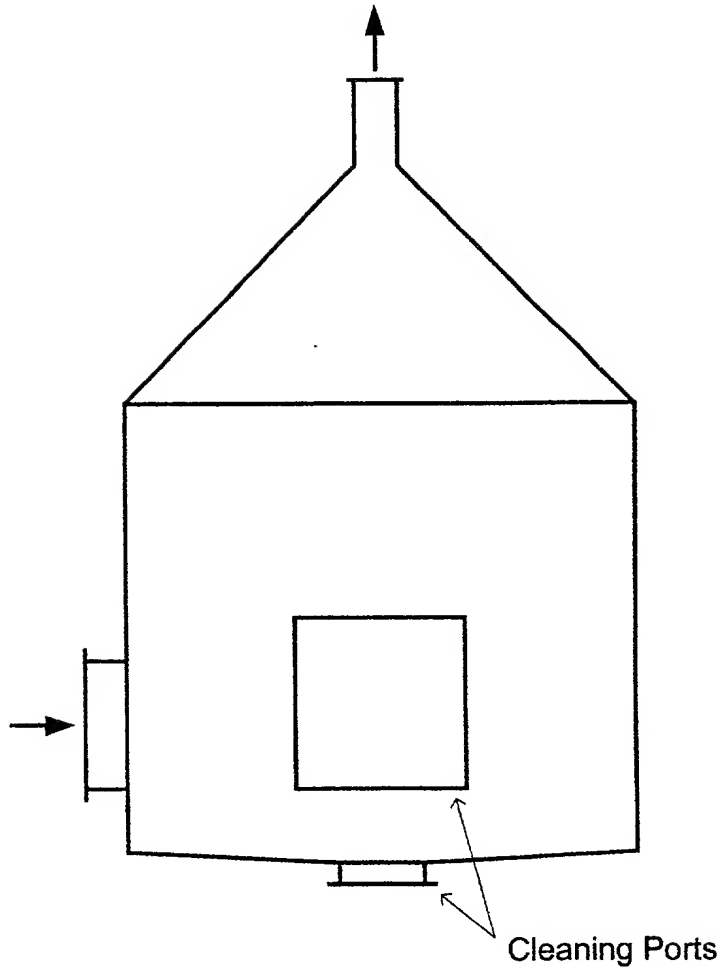


Figure 3 -- Improved  
Settling Chamber.